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April 6, 2018

VIA U.S. MAIL

Sharath Chandra, Administrator
Real Estate Division
Department of Business & Industry
State of Nevada
3300 W. Sahara Avenue, Suite 350
Las Vegas, NV 89102

Re: **Reda Maria Guden**
Case No. 2016-2130

Dear Administrator:

Enclosed please find Reda Maria Guden's Answer to Complaint in the above-referenced matter.

Should you have any questions or concerns, please give me a call.

Very truly yours,

LEE A. DRIZIN, CHTD.

A handwritten signature in blue ink that reads "Lester A. Berman".

LESTER A. BERMAN, ESQ.

LB/slh

cc: Keith Kizer
Carolyn Washington

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FILED

APR 10 2018

REAL ESTATE COMMISSION
BY: *[Signature]*

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7
8 **BEFORE THE REAL ESTATE COMMISSION**
STATE OF NEVADA

9 SHARATH CHANDRA, Administrator,
10 REAL ESTATE DIVISION,
11 DEPARTMENT OF BUSINESS &
INDUSTRY, STATE OF NEVADA,

Case No.: 2016-2130

12 Petitioner,

13 vs.

14 REDA MARIA GUDEN,

15 Respondent.

16 **ANSWER TO COMPLAINT**

17 Respondent, Reda Maria Guden, by and through her attorney, Lee A. Drizin, Esq.
18 of Lee A. Drizin Chtd., hereby answers the Complaint of Petitioner and admits, denies and
19 alleges as follows:

20 **JURISDICTION**

21 Respondent admits that jurisdiction in this matter with the Division and Commission
22 is proper.

23 **FACTUAL ALLEGATIONS**

24 1. Answering Paragraphs 1, 2, 4, 7, 9, 10, 12, 14, 15, 17, 18, 19, 21, 22, 23, 24,
25 25, 26, 27 and 28 of the Complaint, Respondent admits the allegations contained within
26 said paragraphs.

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Therefore, based on all the above, Respondent requests that the Commission find in her favor regarding the Complaint filed in this matter and dismiss such complaint without the imposition of any administrative penalties.

DATED this ____ day of April, 2018.

LEE A. DRIZIN, CHTD.



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