FILED Eileen Prudhont 1 OCT 18 2023 2 247 Crooked Putter Drive REAL ESTATE COMMISSION BY Kelly Valader 3 Las Vegas, NV 89149 (702) 803-0155 4 eileenprudhont@gmail.com 5 6 Pro Se Respondent 7 BEFORE THE REAL ESTATE COMMISSION 8 STATE OF NEVADA 9 SHARATH CHANDRA, Administrator, Case No.: 2023-216 REAL ESTATE DIVISION DEPARTMENT OF 10 BUSINESS AND INDUSTRY, STATE OF NEVADA Petitioner, 11 ANSWER TO COMPLAINT VS. 12 EILEEN PRUDHONT, 13 (B.1001931.LLC) 14 Respondent. 15 Respondent Eileen Prudhont hereby files his Answer to Petitioner's Complaint, as follows: 16 **JURISDICTION** 17 No response by Respondent is required as all paragraphs cite the applicable law. 18 **FACTUAL ALLEGATIONS** 19 1. As to Paragraphs 1, 2, 4, 9, 10, 11, and 12 of Petitioner's Complaint, Respondent admits to the 20 allegations contained herein. 21 2. As to Paragraphs 3, 5, 6, 7, 8, and 13 of Petitioner's Complaint, Respondent Defendant does 22 not know or have enough information to form a belief as to whether the allegations are true. 23 3. Any other allegations not specifically responded to were inadvertently omitted and are further 24 denied. 25 **VIOLATIONS OF THE LAW** 26 1. As to Paragraph 1 and 2, of Petitioner's Complaint, Respondent admits to the allegations. 27

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ANSWER TO COMPLAINT - 1

AFFIRMATIVE DEFENSE

First Affirmative Defense

Since 2017, all fees requested to be paid by The Division have been paid promptly as requested or required by law, including during the complaint period in-person to Amy Reveyrand on May 15, 2023, of \$80.00 for the address change from 2850 W. Horizon Ridge Parkway, Ste. 200, Henderson, NV to 1050 E. Flamingo #S107, Las Vegas, Nevada, and for \$40.00 and \$40.00 for the address change from the Flamingo address to 5510 Fort Apache #451, Las Vegas, NV on or around June 2, 2023 and cashed by The Department on or around June 14, 2023.

Second Affirmative Defense

On May 23. 2023, Respondent filed and delivered in person Respondent's completed 546A form to The Division employee Amy Reveyrand. Amy Reveyrand accepted the form 546A and Respondent asked Amy Reveyrand if any payments were due. Amy Reveyrand advised Respondent that no payments were due. If Respondent was advised that any fees were due, Respondent was prepared and willing to pay any unpaid fees to Amy Reveyrand at that time, however, Amy Reveyrand's response indicated that any fees and penalties had been waived by The Department.

Third Affirmative Defense

Petitioner has suffered no legal damages.

Fourth Affirmative Defense

Respondent's business address moved during the allegation period three times and Petitioner's complaint was not received by Respondent until the complaint was emailed to Respondent's business email address. Once Respondent was notified of Petitioner's complaint by email, Respondent filed Respondent's form 546A, and paid all fees that Respondent was advised were due.

PRAYER FOR RELIEF

- 1. That it be held that Respondent has committed no violations.
- 2. That no penalties be imposed upon Respondent.
- That no damages be imposed upon Respondent.

ANSWER TO COMPLAINT - 2

I	4. That Petitioner take nothing by reason of its Complaint.	
2	5. That the Complaint be dismissed.	
3	6. For any other relief that this Commission deems just and proper.	
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6		Respectfully Submitted,
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9	Dated this 18th of October, 2023	Signature: Eileen Prudhont
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11		Pro Se Respondent
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28	ANSWER TO COMPLAINT - 3	